		: : :	Receivi	ng Repor	t /	162	
Date Sup Packing Slip: Invoice: Receipt:	e: Applier: Yes Yes Cash	No — No — Or —	Wa Shi	Batch Noart P/ Dart P/ Dease Note Attaybill Attached ipment Composite Compos	O: Yes	No No	N/A — N/A N/A — N/A
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Purchase Order Receipt Listing

Monday, August 20, 2012 12:04:09 PM

All amounts are calculated in domestic currency.

All Vendors PO ID PO17689 Receipt Dates from 8/20/2012 to 8/20/2012 All Line Item Types All Item ID/GL/WOs All Rec. Employees All Currencies Grouped by Vendor ID

																		CAD	VendorID\Vendor Name PO17689 1	Purchase Order ID/ Curr Type
No No	7		No No	6		No	5		No.	4		No No	3		No	2		No	ndor Nam 1	Line Nbr/ Insp Req
6061-T6 4.00	M6061To	122753	6061-T6 125	M6061Te .125	2.00 122753	6061-T6	M6061T6	122753	6061-T6 1.50	M6061Te 500	122753	304/316 0.018 SHEET	M304S26GA √	122753	304/316	Man4S20GAV	122753	304/316	VC-C	Project ID Reference/ Description/ Cert Std
6061-T6 Bar 1.00 x 4.00	M6061T6B1.000X04. f		6061-T6 Bar .750 x 125	M6061T6B00750X00 f √ .125		6061-T6 Bar .750 x	M6061T6B0.750X02. f ✔		6061-T6 Bar .750 X 1.50	M6061T6B0.750X0T. f 500		0.018	6GA ✓		304/316 .040 Sheet)GAV		304/316 Sheet .063	Thysse	e/ on/
±.	. `		, Th)0 f 🗸	•	T	2. f V		Fig.			Sf	Sf		sf	sf		sf	OP001 Thyssenkrupp Materials CA Ltd M304S16GA V sf	PO U/M / Stock U/M
48.0000	8/21/2012		84.0000	8/21/2012		12.0000	8/21/2012		48.0000	8/21/2012		192.0000	8/21/2012		320.0000	8/21/2012		256.0000	8/21/2012	Required Date Required Qty
DESJ02	8/20/2012		DESJ02	8/20/2012		DESJ02	8/20/2012		DESJ02	8/21/2012 8/20/2012		DESJ02	8/20/2012		DESJ02	8/20/2012		DESJ02	8/20/2012	Recv Date/ Recv Emp
	48.0000			84,0000			12.0000	. *		48.0000			192.0000			320.0000			256.0000	Recv Qty (PO U/M)
¥452.45	\$9,43		\$194.19	\$2.31		\$44.04	\$3.67		\$130.13	\$2.71		\$302.70	\$1.58		\$818.52	\$2.56		\$1,026.63	\$4.01	Cost Per Unit/ Recv Value
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122753

	CAD	VendorID\Vendor Name PO17689 9	Purchase Order ID/ Curr Type
	Š	ndor Nan 9	Line Nbr/ Insp Req
122753	6061T6 ANGLE 1.00 f x 1.00 x .125W		Project ID Reference/ Description/ Cert Std
	.00 f	VC-COP001 Thyssenkrupp Materials CA Ltd M6061T6A1.000W.1 f	PO U/NI / Stock U/NI
	42.0000		Required Date Required Qty
	DESJ02	8/21/2012 8/20/2012	Recv Date/ Recv Emp
		42.0000	Reev Qty (PO U/M)
Total To	\$28.45	\$0.68	Cost Per Unit/ Recy Value
Total Received Quantity: Total Qty to Inspect (PO U/M): Total Reject Quantity: Total Receipt Value: Total Balance Due Quantity:		ected Oty/ ected Oty (PO U/M)	
puantity: O U/M): puantity: t Value: puantity:	0	0	ty/ MRB Qty/ Qty MRB Reject M) Qty
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MILL TEST REPORTS, PACKING SLIPS ARE TO SENT WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR TO SHIPPING.

Page: 2Continued

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TOUTES ERREURS ET/OU MARCHANDISES MANGUANTES DOIVENT ÉTRE

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RAPPORTÉES INMÉDIATEMENT

MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

NAUG12 at 13:38 From PFW L A D I N G

Probill Ship Date

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DART AEROSPACE

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THYSSENKRUPP MATERIALS NA

Tel: 905 669 9444 Fax: 9057389033

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CONCORD, ONTARIO

ship From:

2821 LANGSTAFF ROAD

LADING OE BIPP

ATTN: CHANTAL/LINDA

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PLEASE LET US QUOTE YOUR NEXT REQUIREMENT ME SLOCK SLYINDESS SLEED

*** PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE ******************

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MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER. RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT. EHBORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY RAPPORTÉES IMMÉDIATEMENT. TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÉTRE

INSPECTION CERTIFICATE

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CUSTOMER SPECIFICATION:

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Mechanical Properties Tensile Test GL=50 m/m

YIEH MAU CORP.

F12M114-1

PRIME COLD ROLLED STAINLESS STEEL SHEET

AISÍ 304/304L ASTM A240/A480 ASME SA240/SA480 OLBERT METAL SALES LIMITED

Manager of Qudlity Assurance Sec YIEH MAU CORP.

THE COUNTRY OF MELT AND MANUFACTURE : TAIWAN

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304/304L 2B PI

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Chemical Composition PAGE: 1 DATE OF ISSUE:02/13/2012

A STATE OF THE STA

KAOHSIUNG CITY 821, TAIWAN (R.O.C.)
TEL: 886 7 6976266 FAX:886 7 6973006
CERTIFICATE NO: F12M114-1 NO.345, SHUN-AN RD., LUZHU DIST.,

かたし

BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS

NO MERCURY CONTAMINATION

13

19,482

Remarks:

INSPECTION CERTIFICATE

INVOICE NO. :

YIEH MAU CORP.

F12M114-1
PRIME COLD ROLLED STAINLESS STEEL SHEET

Weight		RT METAL SALES LIMITED	4 ASTM A240/A480 ASME SA240/SA480 EN10204:2004			COLD ROLLED STAINLESS STEEL SHEET	[4-1	
Tensile Test	Mechanical Properties		Ā					
(%)	Chemical Composition	PAGE : 2	DATE OF ISSUE:02/13/2012	CERTIFICATE NO: F12M114-1	TEL: 886 7 6976266 FAX:886 7 6973006	KAOHSIUNG CITY 821, TAIWAN (R.O.C.)	NO.345, SHUN-AN RD., LUZHU DIST.,	

			20GA X 48" X 120"	20GA X 48" X 96"	18GA X 48" X 120"	18GA X 48" X 120"	18GA X 48" X 96"	18GA X 48" X 96"	16GA X 48" X 120"	16GA X 48" X 96"	16GA X 48" X 96"	16GA X 48" X 96"	11GA X 48" X 120"	11GA X 48" X 96"	304 N4 LASER			SIZE			CUSTOMER :	SPECIFICATION:
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THE COUNTRY OF MELT AND MANUFACTURE: TAIWAN

BEEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE. WE HEREBY CERTIFY THAT THE MATERIAL DESCRIBED HEREIN HAS

NO MERCURY CONTAMINATION

YIEH MAU CORP.

Manager of Qualky Assurance

STAINLESS STEEL SHEET 304-2B .0180 Nom X 48.0000" X 96.0000" PART NO.

PO/Rel 17689

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-781538-003

17Aug12

Signed by:

INSPECTION CERTIFICATE

COMMODITY :

F12M114-1 PRIME COLD ROLLED STAINLESS STEEL SHEET

YIEH MAU CORP.

304/304L 2B PI 11GA X 48" X 96" 11GA X 48" X 120" 16GA X 48" X 120" 20GA X 48" X 120" 22GA X 48" X 26" 22GA X 48" X 120" 22GA X 60" X 120" 22GA X 60" X 120" 22GA X 60" X 120" 22GA X 48" X 96" 22GA X 48" X 96" Remarks: NO MERCIAY CERTIFY THAT THE MATERIAL DESCRIBED MERCH HAS SPECIFICATION : SIZE OTBELL MELVI SVTER TIMILED Product 20.0r Weight in KO 1,687 1,682 1,684 1,684 1,684 1,685 1,724 1,724 1,686 990 YU208719 YU208719 YU1678180 YU1678180 YU165267 YU1520680 YU1206490 YU206490 YU206490 YU206497 YU206497 YU206497 YU206497 Heat No. 08573230C-14 08573230C-13 11540497-1 11540497-1 11540497-2 11540497-2 845109334-1 845109334-2 075771504C-21 075771504C-21 075771504-21517 03572294-21517 H Z (N/mm (N/mm*) Ś Mechanical Properties Tensile Test <u>.</u> 13 HRB 222333333333333333 ΨV **8** D × 100 22561122668222 12 × 100 78888888<u>277</u> X, x 1000 26.68.62.58.64.44.66.86 Chemical Composition NO.345, SHUN-AN RD., LUZHU DIST., KACHSRING CITY 821. TAIWAN (R.O.C.) IEL: 886 7 6976266 FAX:886 7 6973006 CERIHCATE NO: F12M114-1 DATE OF ISSUE:02/13/2012 × 1000 **C**2 × 100 802 802 803 803 803 803 803 803 803 803 803 3 * 100 1816 1816 1809 1809 1808 1808 1821 1821 1821 1827 1813 1813 Š 372233355444433 × 100

Doc No. 131963 Indexed 5Apr12 by slssup1

REEN MADE IN ACCORDANCE WITH THE RULES OF THE MILL CERTIFICATE.

Manager of Quality Assum

YIEH MAU CORP.

STAINLESS STEEL SHEET 304-2B .0600 Nom X 48,0000" X 96,0000"

PO/Rel 17689
We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results

BL PEC-781538-001

17Aug12 Pg 1/1

Ħ 品质量证明 viill.Test Certificate 壯

部件

를 하 하 하 : Order No.

GLOBAL STAINLESS STEEL INC.

SENDING SECTION 外影門舞

> Comprisedity STEEL SHEET, SLIT EDGE COLD HOLLED STAINLESS

江苏大明金属制品有限公司 IAMSIDAMING MEIAL PRODUCTS CO., ITD MANASUDAMING MEIAL PRODUCTS CO., ITD 地域、光明を確定大道は14号 ATORESS-MO 18H、TOMOMANO ROAD WHISE BOAD MAPORNI PROVINCE, CIENA TA: 64年のMENINT

编号: M120302001 invoice No. 3. 行 目 第: 2012-4-15 Date M120302001

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正海南) JIANGSU DIADAG MÉTAL PRODUCTS CO

ALUMINUM FLAT BAR 6061-T6511 .750" X 1.50" X 144.0000"

PO/Rel 17689

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results BL PEC-781538-005

17Aug12 Pg 1/1

411 CHRISLEA ROAD, WOODBRIDGE, ONTARIO, CANADA L4L 8N4 TEL: (416)745-4444 FAX:(416)745-0925 1-800-668-7210 http://www.extrudex.com

TEST REPORT ALCMINUM

DIE NUMBER DATE OF SHIPMENT

Cert Code:

CUSTOMER PART NUMBER CUSTOMER PO PEC-239214

1-750-1500

THYSSENKRUPP MATERIALS, NA

750"x1.5" FB

THYSSENKRUPP MATERIALS, NA

BULL TO

0.49

PARK DESCRIPTION 4969 TEMPER

T6511

6/7/2012

FORBES DODWELL

EXTRUDEX ORDER NO.

MANIFEST NO

267741

146022 —

MADE IN CANADA

CERTIFICATION

MILL TEST ASTM B221

Į Alloy Mechanical Properties

<u>A</u> 11

Chemical Composition

Cast Number 2BR448

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Fe

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6061

0.74 0.34 0.34

A 11

6061

Jun/06/12

49.9

4.9

16.50

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Test Date

Ultimate Tensile

Strength (KSI)

Yield Strength
(KSI)

Elongation Percent

Hardness

Conductivity

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Other

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David Natale

Quality Control Manager

1 - CUSTOMER COPY

Doc No. 136097 Indexed 8Jun12 by slssup1

MILL TEST REPORT

Certificate of Mill Test Results

BF bec-181238-001

7/I 84

SiguA7i

LHKSSENKBNЬЬ WYLEBIYFS NY

trough edition

Signed by:

PART NO. ALUMINUM FLAT BAR 6061-T6511: .750" x 1.250" X 144.0000"

TO/Ret 17689
We certify that that is a true copy of the report
turnished by the producer of the metal, or data
resulting from tests made in approved labs.

CERTIFIED TEST REPORT

moo.munimulAsaiseX.anilnOll:q31d



ALUNAINUM
FABRICATED PRODUCTS

KALERRACO, MI 49048 S205 KAISER DRIVE KAISER ALUMINUN

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Actual Physical Properties

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Applicable Requirements:

ASTM-BSS1-IS STEUCILED ASME-SBSSI 1998 SECT II AMS-QQ-A-200/8 (2007) UNS#A96061 (T6511 also conforms to T6-not applicable to other tempers)

15/36/

aejoN auoenalleoaiM

MANUFACTURED IN USA MELTED IN USA

Waiser Order Wumber: 623913

Line Item: 002

Page 1 of 2

Certificate of Mill Test Results

THYSSENKRUPP MATERIALS NA

BT bec-781538-007

7/2 ga

SiguATi

Signed by:

resulting from tests made in approved labs. furnished by the producer of the metal, or data We certify that this is a true copy of the report

DART AEROSPACE

PART NO. ALUMINUM FLAT BAR 6061-T6511 750" x 1,250" X 144,0000"

moo.munimulAresisA.enilnO\\.;qttrl CERTIFIED TEST REPORT

KAISER ALUMINUM FABRICATED PRODUCTS

KALAMAZOO, MI 49048 2205 KAISER DRIVE FABRICATED PRODUCTS, LLC

Kaiser Aluminum Fabricated Frodrors, ILC hereby certifies that metal shipped under this crder has been impended and rested and found in conformance with applicable specifications forming a part of the description set forth in Kaiser's sales acknowledgement form. Any warranty is limited to that shown on Kaiser's general terms and conditions of sale. Test reports are on file, subject to examination. CERTIFICATION

Calvin Latting, Quality & Technology Manager

Line Item: COS Kaiser Order Number: 623913 Plant Serial: 00051178

Page 2 of 2

STAINLESS STEEL SHEET 304-2B .0360 Nom X 48.0000" X 96.0000" PART NO.

PO/Rel 17689

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs,

Signed by:

Certificate of Mill Test Results

BL PEC-781538-002

17Aug12

YIEH UNITED STEEL CORPORATION

No.886.Kinglong St., Jiaxing Fil., Cangalma Dist.. Kaohsiung City 52057. Taiwan (R.O.C)

Customer:

Order No.:

UB1200305

Z 0.

MILL CERTIFICATE

(245) 17/06/21

Customer: F80013 OLBERT NETAL SALES LINITED Product: COLD ROLLED STAINLESS STEEL SHEET IN COIL Certificate: 312051A30 Date: FEB. 20, 2012 Page: 1/1

11541201AA -11541201AB 11541201BA 11541201BB 11541201AA 11541201AB 11541201BA 11541201BB Product ID Product ID M M YUZ63178 YUZ63178 YUZ63178 YUZ63178 9999 92222 0.030 TREE NO. 2000 1.75 2 ----5 2222 1211 0.04 0.045 * 1219 ** * 1219 ** * 1219 ** * 1219 ** 0,000 0 0,000 0,000 0,000 0,000 0,000 0,000 0,000 0,000 0 0,000 0 0,000 6.030 Dimension 2222 8888 12.00 3 EEEE 22222 18.00 20.00 Chemical Composition (%) ñ 0.042 0.100 × ဝင်္ကဝ Edge 0.226 24 중 KKKB Subtotal 19,080 KG 윤 4,898 KG 4,898 KG 4,589 KG Weight I lest Method:

1. I Best Analysis; C.S.N by JIS G 1211-3:2011. JIS G 1215-4:2010.

1. I Best Analysis; C.S.N by JIS G 1211-3:2011. JIS G 1215-4:2010.

1. I Best in Test: JIS Z 2241:2011.

1. I Best in East JIS Z 2241:2011.

1. I Best in accordance with ACTH E140-07 conversion.

2 MECHANICAL PROPERTIES REFER TO TENSILE TEST, EARDNESS TEST. Specification/Steel Grade \ASTI AZ10/ASNB St 240-11 S 30400/S 30403 Surface Finish : No.28 X 23 220 205 MPa . ₹ %. Tensale Test Remarks 88888 88888 M55 **7.8** (X) ភិតិនិន 8 Hardness Test 8 2222 8 5256 累 Bernd Test

I.We hereby certify that material described herein has been manufactured and tested with satisfactory results in accordance with the requirement of the above material specification.

2. The material described above has been detected with free irradiation.

3. TWIND has established a QNS according to ISO 9001, which is certified by DNY CERT(reg. -mo:0058-2002-AQ-NGC-RYA)

4. Inspection and gauge measurement: Satisfactory

5. The report can only be reproduced in full.

5. This certificate complies to 3. I/DIN EF 10204:2005.

7. The tests including "Oresical Composition", "Tensile Test", "Hardness Test"

Pend Test", "Intergranular Attack" (I.K. IEST) have been accredited by AZLA(IESTING CERT \$0958.02).

Manager of Quality Assurance Department

M.J. Roy

JA-A-91

Certificate of Mill Test Results

HASSENKBUPP MATERIALS NA

DART AEROSPACE

ALUMINUM ANGLE 6062-T6511 1.00" x 1.00" x .125" X 240.0000" PART NO.

I/I 34 SiguATi BF bEC-781538-004

resulting from tests made in approved labs. We certify that this is a true copy of the report furnished by the producer of the metal, or data

EXTRUSION INC.	ALUMINUM
тяА	CAN

Material Test Report

Manifest: 246682

2562364 Ticket:

Signed by:

Ship To: ThyssenKrupp Materials NA

Concord, ON L4K 5C6 2821 Langstaff Road

Cust P.O.: 239840 Our Order: 386343 - 1

Part: 05666-000-240

Die: E202060

Print | Alloy Tem

	-	:	:		
_)ate: 6/19/12	7
	125	× 000	Description: 1,000 x 1.	pet: 6061 T6511	u

10.9 <u>२. हत्रयट लिलप्रोत</u>	Vield 2% offset 40.29	Ultimate Tensile 43.93	Test <u>Date</u> 5/18/12	[[∀ #10]		120600	30495 <u>(11</u> 30495	
·		cal Properti ength ksi	ntZ				•	
\$1.0 20.0	\$1.0	25.0 25.0	2.1	S1.0	04.0	7.0	8.0	xsM
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	Kange	noitisoqmo	O lasiməi	CF				

Country of Origin: 85 Parkshore Drive, Brampton, Ontario CANADA L6T 5M1 Applicable Specifications ASTMB271508 8/002400

agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with

 mốc Mgr.	Auss A	Quality	Eng.	nsv5	3
đ	\ \ \	M/S			

Authorized: Ray Hussain - Tensile Testing

THYSSENKRUPP MATERIALS NA DART AEROSPACE ALUMINUM FLAT BAR 6061-T0511 750" x 2.00" X 144.0000" ***co furn

PO/Rel 17689

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-781538-006



BELL 70

Quantity Certified

SERVICE CENTER METALS Prince George, VA 23875 5850 Quality Way

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

ThyssenKrupp Materials NA ThyssenKrupp Materials NA PEC 1,524 lbs 72 pcs CUSTOMER PART NUMBER CUSTOMER PO MANYEST NUMBER PEC-239616 **RB0115** 161978 SCRB .750x2:00 DIE NUMBER 6061-T6511 RB0115 SALESPERSON DATE OF SHIPMENT David Schroeder 6/14/2012

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification ltems produced and certified as 60 revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the meet the requirements of 6061-T6 extrusions are manufactured in the USA. description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCN

Items produced and certified as 6061-T6511 also

AMS-QQA-200/8-07

ASTM-B221-12 StencilContinuous

CERTIFICATION

OUR ORDER NUMBER

152110

4 201210036	3 201210036	2 \ 201210036 \	1 / 201210036	Mechanical Properties Tests Lot No.
0 4 16 17	S 68	100 m	-1	
06/09/12	06/09/12	06/09/12	06/09/12	lest Date
47.8	44.7	47.8	45.3	Ultimate Tensile Strength (KSI)
43.8	41.7	43.7	42.5	Yield Strength (KSI)
14.4	14.7	13.4	13.7	Percent Elongation

Print Date: 6/14/2012					5								
	0.15	0.05	97.37	0.02	0.08	0.09	0.90	0.10	0.33	0.37	0.74	6061	060421
	0.15	0.05	97.41	0.02	0.06	0.10	0.89	0.10	0.31	0.36	0.75	6061	0512187
Melt Source: United States of America	ners <u>Total</u>	Uthers <u>Each</u> I	<u>A</u> L	Ħ	<u>Zn</u>	ľð	Mg	Mn	δ	Fe	<u> </u>	Alloy	Cast Number
		<u>)</u>	•			•							
								_	oy 606 [,]	um All	Alumin	position for	Chemical Composition for Aluminum Alloy 606'

THYSSENKRUPP MATERIALS NA

DART AEROSPACE ALUMINUM FLAT BAR 6061-T6511 1.00" x 4.00" X 144.0000"

PO/Rel 17689
We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results BL PEC-781538-008

17Aug12



SERVICE CENTER METALS 5850 Quality Way

Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER

BILL TO We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification ThyssenKrupp Materials NA PEC ThyssenKrupp Materials NA Quantity Certified 1,482 lbs 26pcs CUSTOMER PART HUMBER CUSTOMER PO MANYEST NUMBER PEC-239753 **RB0128** 162248 SCRB 1.000x4.000 DIE NUMBER TLOW TEMPER **6**861-T65 RB0128 DATE OF SHIPMENT SALESPERSON David Schroeder 6/19/2012 ASTM-B221-12 StencilContinuous CERTIFICATION AMS-QQA-200/8-07 152409

Mechanical Properties Tests 201210303 Lot No. lest Date Ultimate lensile (KSI 46.9 Elongation 14.9 ercent

revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the meet the requirements of 6061-T6 description, and that samples representative of the material met the composition limits and had the mechanical properties shown. SCA

Items produced and certified as 6061-T6511 also

extrusions are manufactured in the USA.

			NA P	1	6.		1						
Print Date: 6/19/2012			- •	→	>								
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United States of America													
Melt Source:	ers Total	Others Each I	₽	H	Zn	ĮΩ	Mg	Mn	ľΣ	le Hi	R	Alloy	Cast Number
								L					
									909 AO		<u>Alumir</u>	aposition for	Chemical Composition for Aluminum Alloy 6061

Calvin J. Wingins Director of Quality & Techni

0

PURCHASE ORDER

Purchase Order ID PO17689

PO Print Date 8/15/12 Purchase Order Date 8/15/12

Hawkesbury, ON K6A 1K7 1270 Aberdeen Street Dart Aerospace Ltd.

Fax: 613 632 1053



Tel: 613 632 9577

Page Number 1 of 4

4

A) TORONTO, ON MSW 5V8 O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" THYSSENKRUPP MATERIALS CA LTD AC-COB001 Order From:

Vendor Account Nbr Terms Net 30 10127-2607 Tax Resale Nbr **EE06 8EL 506** Vendor Fax Requisition Nbr Vendor Phone Chantal Lavoie Contact Name

HAWKESBURY, ON K6A 1K7 1270 ABERDEEN

CANADA

EOB

Спттепсу

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8/51/15

Red Date/

ses est VS MIT-2-2029 OK VMS 2213 (304) OK **YUNEALED 2B FINISH** MATERIAL: AISI 304/316 SS SHEET Special Inst:

Taxable Unit of Measure

Red Oty/

OR ASTM A240 OR ASME SA240 AMS 5524 (316)

71/17/8

Yes 320.00x Yours ppd

YUNEALED 2B FINISH MATERIAL: AISI 304/316 SS SHEET Special Inst:

AMS 5524 (316) AS MIL-S-5059 OR AMS 5513 (304) OR

192.00 OR ASTM A240 OR ASME SA240

8/51/15

304/316 0.018 SHEET

304/316.040 Sheet

304/316 Sheet .063

an gim

Description/

M304S26GA

W304270CV

M304S16GA

Line Nbr Reference

: oT qid2

Revision ID

Vendor Part Number

DART AEROSPACE LTD

3-619

Mours ppd

bqq smoY (00.082

Ship Method

Destination-Collect

CVD

No substitution or deviation without

BEOD OBON DETINEBLY MATERIAL CERTIFICATION

0572.18

\$2.553

2900.48

Unit Price

.2058

7418\$

21'052'(

Extended

Certification required & YES Certificate of Conformity or, Material 8/12/15

Change Date:

Change Nbr:

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Me061T6B0.750X02.000 Mo1.750 x 2.00 St. 21.2 Mo1.750 x 2.00 x 2.0 St. 21.2 Mo1.750	8/5	76511/T62 ALUMINUN 25/8 908 AMS-QQ-A-22 318/4116/4116	T6/T651/T6510/ BAB AS PER QQ-A-2 OR AMS 4117/4 OR QQ-A-200/8 AMS 4160 OR A ASTM B221		osznoga211609M d
Order From: Order	00.44\$ \$3.667 bqq eru	oy 00.51	Хes		
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Order From : Order From : Order Prom : Order Sor Order Prom : Ord	AO (240 OR ASME 5A240 240 OR ASME 5A240 240 OR ASME 5A240	I3.1A.3NVA S-2JIM 2A)	005.10X027	4 M6061T6B0.7
Order From: Order From: Order From: Order From: Order From: Vendor Pax Vendor Pax Vendor Rax V	Destination-Collect	FOB			y
Order From: Order From: Order From: VC-COP001 THYSSENKRUPP MATERIALS CA LTD VC-COP001 CA Page Number 2 of 4 Page Number 2 of 4	10127-2607 Net 30	Requisition Nbr Tax Resale Nbr Terms		5506 8ET 209	Vendor Rax Vendor Account
Order From: Order From: ONA VPK METAL- C/O T27540/PO BOX 4275, POSTAL"A" TORONTO, ON M5W 5V8		Burne		. 0 000 300	Contact Name Vendor Phone
PO Print Date 8/15/12		:	S CA LTD /PO BOX 4275,POSTAL"A"	RUPP MATERIAL ETAL- C/O T27540 ON MSW SV8	LOKONLO, O/A VPK M THYSSENK
	PO Print Date 8/15/12				.: тотЯ тэргО
Fax: 613 632 1053 Purchase Order Date 8/15/12	Purchase Order Date 8/15/12		Fax: 613 632 1053		Market Ma
Tel: 613 632 9577 Tel: 613 632 9577 Tel: 613 632 9577 Purchase Order ID PO17689			Tel: 613 632 9577 Hewkesbury, ON K6A 1K7	30	

Change Date: 8/15/12 7 Change Nbr: Certification required {(YES Certificate of Conformity of Material No substitution or deviation without oly Silver BEGID REDINEBLY MATERIAL CERTIFICATION Xes W221. x 00.1 24.828 42.00 Yours ppd 4949.0\$ 8/51/15 **2001 TOUR ANGLE 1.00 x** M6061T6AI.000W.125 AMS 4025 OR AMS 4027 OR ASTM B209 250/11 OK tisel es AS PER QQ-A-250/11 OR AMS-QQ-A-MATERIAL: 6061-T6/T62 ALUMINUM Special Inst: Yes 24.8272 \$5.2329 Aours ppd 192.00 8/51/15 6061-T6 Sheet 0.032" M6061T6S.032 **YZZI MISA** AO 1158 MTSA AO 0014 SMA-OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR OR AMS 4117/4128/4115/4116 AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 T6/T651/T6510/T6511/T62 ALUMINUM MATERIAL: 6061-Special Inst: ςęχ. \$452.00 49116\$ Yours ppd 8/51/15 6061-T6 Bar 1.00 x 4.00 M6061T6B1.000X04.000 TE 8 **ISSA MTSA** AMS 4160 OR ASTM B211 OR OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR OR AMS 4117/4128/4115/4116 AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 ЯAН T6/T651/T6510/T6511/T62 ALUMINUM MATERIAL: 6061-Special Inst: Destination-Collect ŁOB CVD Currency Net 30 Terms Vendor Account Nbr 10127-2607 Tax Resale Nbr **EE06 8EL 506** Vendor Fax Requisition Nbr ₹₹₹£ 699 \$06 Vendor Phone Chantal Lavoie Buyer Contact Name **CA** TORONTO, ON M5W 5V8 O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A" THYSSENKRUPP MATERIALS CA LTD AC-COb001 Order From: Page Number 3 of 4 PO Print Date 8/15/12 Purchase Order Date 8/15/12 Fax: 613 632 1053 Tel: 613 632 9577 Purchase Order ID PO17689 Hawkesbury, ON K6A 1K7 1270 Aberdeen Street PURCHASE ORDER Dart Aerospace Ltd.

PURCHASE ORDER

Purchase Order ID PO17689

PO Print Date 8/15/12 Purchase Order Date 8/15/12

Page Number 4 of 4

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Hawkespury, ON K6A 1K7 1270 Aberdeen Street

Tel: 613 632 9577

Fax: 613 632 1053

AC-COb001

O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"

TORONTO, ON MSW 5V8

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Contact Name

Vendor Phone

Vendor Fax

Сһапде Ирг:

Vendor Account Nbr

Order From:

THYSSENKRUPP MATERIALS CALTD

V2 PER AMS-QQ-A-200/8 ALUMINUM ANGLE

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Terms

Buyer

MATERIAL: 6061-T6/T6510/T6511

Currency

Tax Resale Nbr

Requisition Nbr

Change Date: 8/15/12

Special Inst:

Dart Aerospace Ltd.

ON Certification required Certificate of Conformity or Material No substitution or deviation without

> **BEOLD UPON DELIVERY** MOITADITITHED JAIRETAM

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